

GEORGIA-PACIFIC CONSUMER OPERATIONS, LLC

Palatka Operations

KRAFT PAPER SPECIFICATION

Date of Issue: 2007

Grade: 40# BI Butcher, Rough

Customer: Standard

GENERAL INFORMATION		PRODUCT SPECIFICATIONS			
Finish: Run Breaker Press <u>UP</u> .	Test Description	Aim For	Control Upper Lower	Reject Upper Lower	
		Basis Weight (3000 sq ft)	40.0	41.6 38.4	43.0 38.0
		Moisture, % (Accuray) (Reel Average)	5.5	6.5 4.5	7.5 3.5
		Air Resistance(sec/300cc)	45	- 40	- 36
		Tear, CD, grams	80	- -	- -
		Tear, MD, grams	80	- 64	- 60
		Tear, Total, grams	160	- -	- -
		Tensile, CD, lbs/inch	13.0	- 10.5	- 10.0
		Tensile, MD, lbs/inch	23.0	- 20.5	- 20.0
		Tensile, Total, lbs/inch	36.0	- -	- -
		Caliper, mils	4.5	- -	4.8 4.0
	Brightness, % GE	80	- 76	- 74	
	MacBeth, "b"	+1.80	+3.30 +0.80	+5.00 -0.50	
	HST, seconds		-	-	
	75% Reflectance [Top Side] 10% FA Ink	350	-	250	
Approvals: Supt. Kraft Paper _____ Supt. Cust. Serv. _____ Supt. Kraft QC _____	Slide Angle, MD/MD WireSide/Wire Side	25+	- 19	- -	
	Appearance	3	5 -	- -	